

We want to use  
the most sustainable  
buckets for packaging  
and protection.

[www.groku.en](http://www.groku.en)



# Packaging



the better bucket.

# Packaging that protects and preserves.



We are **groku Kunststoffe GmbH**, a third-generation owner-operated business based in Schloß Holte-Stukenbrock.

As one of Europe's largest fully automated manufacturers of plastic buckets, we place great importance on our own performance. The satisfaction of our customers and made-to-measure product solutions are our top priorities. Our actions and activities are based on four core values:

They form the basis of our success and drive us to consistently expand the use of recycled materials in collaboration with our customers and to produce in an energy-efficient and climate-friendly manner.

We are passionate about offering sophisticated and individual product innovations, scalable capacities and honest sustainability efforts.

With our values, we are shaping a sustainable and promising future.

Sustainability

Customer centricity

Energy

Quality



## Our promise: **the better bucket.**

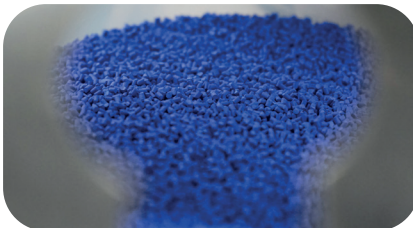
**The better bucket** is more than just a bucket. It is our promise to our customers! We develop packaging solutions of the highest

quality, functionality and sustainability. Always individually tailored and always a step above conventional buckets.

## What exactly does **the better bucket** mean?

### Sustainably better

Our groku buckets are more sustainable than conventional buckets – thanks to their high recyclability, resource-saving production and high recycled content.



### Higher quality

'Better' stands for higher quality and performance: groku buckets are durable, stable, leak-proof and hygienic – yet lightweight and highly protective.



### Better positioned

With **the better bucket**, groku clearly stands out, creates a unique identity and gains the trust of environmentally conscious customers.





For us, **sustainability**  
is more than just a goal.

At groku, we are actively committed to sustainable solutions. Our goal is to develop resource-saving and sustainable packaging buckets that meet the highest quality standards while minimising environmental impact.



## Our groku green values

### 7 values, 1 strategy

Our groku green values define how we think and act. There are seven values that unite our most important sustainability issues. They form our holistic

sustainability strategy, which we use to turn the vision of **the better bucket** into reality.



Our buckets combine sustainability, quality and responsibility. They are mainly made from recyclable monomaterial, can be reused multiple times and have already been produced over

30 million times from post-consumer recycled material. With REDcert<sup>2</sup>-certified materials, we are demonstrably saving CO<sub>2</sub> and pursuing a clear goal: to reduce our emissions by at least 40% by 2030.

## Seals and initiatives



### EZE

ART. NO.  
DIN  
Ø MAX.  
Height



**EZE 1180**  
1.2 litres  
132 mm  
132 mm



**EZE 2300**  
2.2 litres  
175 mm  
132 mm



**EZE 3000**  
3.1 litres  
200 mm  
139 mm



**EZE 3300**  
3.5 litres  
227 mm  
123 mm



**EZE 3500**  
3.7 litres  
226 mm  
125 mm



**EZE 3800**  
3.9 litres  
200 mm  
177 mm



ART. NO.  
DIN  
Ø MAX.  
Height

**EZE 4400**  
4.6 litres  
226 mm  
157 mm



**EZE 5400**  
5.5 litres  
227 mm  
180 mm



**EZE 5500**  
5.7 litres  
227 mm  
187 mm



**EZE 5600**  
5.7 litres  
226 mm  
195 mm



**EZE 8600**  
9.0 litres  
265 mm  
222 mm



**EZE 9000**  
9.5 litres  
269 mm  
227 mm



ART. NO.  
DIN  
Ø MAX.  
Height

**EZE 10001**  
10.3 litres  
265 mm  
257 mm



**EZE 10000**  
10.7 litres  
265 mm  
265 mm



**EZE 10800**  
11.2 litres  
265 mm  
281 mm



**EZE 11000**  
11.2 litres  
291 mm  
222 mm



**EZE 12000**  
12.2 litres  
292 mm  
241 mm



**EZE 12500**  
12.6 litres  
291 mm  
257 mm



ART. NO.  
DIN  
Ø MAX.  
Height

**EZE 15000**  
14.8 litres  
292 mm  
299 mm

### HOM

ART. NO.  
DIN  
Ø MAX.  
Height



**HOM 2800**  
2.5 litres  
201 mm  
119 mm



**HOM 4000**  
3.7 litres  
201 mm  
170 mm



**HOM 5800**  
6.2 litres  
225 mm  
229 mm



ART. NO.  
DIN  
Ø MAX.  
Height

**HOM 13000**  
13.6 litres  
326 mm  
216 mm



**HOM 14000**  
12.65 litres  
302 mm  
285 mm



**HOM 16000**  
15.9 litres  
326 mm  
248 mm



**HOM 18000**  
17.2 litres  
300 mm  
339.5 mm



**HOM 18500**  
17.5 litres  
326 mm  
278 mm



**HOMP 18500**  
17.5 litres  
326 mm  
278 mm



ART. NO.  
DIN  
Ø MAX.  
Height

**HOM 19500**  
18.0 litres  
302 mm  
355 mm



**HOM 20000**  
19.5 litres  
326 mm  
309 mm



**HOMP 20000**  
19.5 litres  
326 mm  
309 mm



**HOM 21000**  
21.2 litres  
326 mm  
333 mm



**HOM 26000**  
27.5 litres  
385 mm  
325 mm



**HOM 30000**  
32.0 litres  
385 mm  
382 mm

**EOP**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EOP 1300**

1.3 litres  
170 x 130 mm  
118 mm

**EOP 3000**

3.6 litres  
241 x 178 mm  
159 mm

**EOP 5500**

6.1 litres  
290 x 210 mm  
182 mm

**EOP 12500**

12.5 litres  
346 x 266 mm  
241 mm

**EOP 15000**

15.5 litres  
380 x 300 mm  
250 mm

**EOP 15001**

14.0 litres  
380 x 300 mm  
240 mm



**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EOP 18000**

18.2 litres  
380 x 300 mm  
300 mm

**EOP 18005**

18.2 litres  
380 x 300 mm  
300 mm

**EOE**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EOE 11000**

11.6 litres  
344 x 264 mm  
218 mm

**EOE 12500**

12.8 litres  
344 x 264 mm  
239 mm

**EOX**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EOX 5500**

5.8 litres  
279 x 199 mm  
187 mm

**EOX 11000**

11.4 litres  
345 x 265 mm  
219 mm

**EOX 12500**

12.5 litres  
345 x 265 mm  
239.5 mm

**EOX 15000**

15.8 litres  
392 x 302 mm  
231 mm

**EOX 17000**

16.5 litres  
392 x 302 mm  
242 mm

**EOX 19000**

18.1 litres  
392 x 302 mm  
268 mm



**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EOXP 19000**

18.1 litres  
392 x 302 mm  
268 mm

**Our packaging buckets**

- ✓ have a capacity of 1 to 32 litres
- ✓ are available in standard white, transparent or customised colours based on pantone or RAL specifications
- ✓ are decorated using an in-mould labelling (IML) process – for highly expressive designs
- ✓ are available with metal and plastic handles
- ✓ are mono-material packaging
- ✓ are recyclable packaging



**ERE**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**ERE 3000**  
3.2 litres  
251 x 169 mm  
115 mm

**ERE 3500**  
3.6 litres  
286 x 198 mm  
101 mm

**ERE 3600**  
3.5 litres  
238 x 158 mm  
137.5 mm

**ERE 5700**  
5.8 litres  
286 x 198 mm  
151 mm

**EQE**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EQE 2700**  
2.7 litres  
200 x 200 mm  
106 mm

**EQE 3000**  
3.4 litres  
200 x 200 mm  
130 mm

**EQE 3500**  
3.5 litres  
200 x 200 mm  
140 mm

**EQE 4400**  
4.4 litres  
200 x 200 mm  
174 mm

**EQE 5000**  
5.4 litres  
200 x 200 mm  
200 mm

**EQE 5500**  
5.5 litres  
200 x 200 mm  
200 mm



**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

**EQES 5500**  
5.8 litres  
200 x 200 mm  
210 mm

**EQE 8000**  
8.3 litres  
287 x 247 mm  
180 mm

**EQE 10500**  
10.4 litres  
287 x 247 mm  
215 mm

Buckets **roval****ROV**

**ART. NO.**  
**DIN**  
**Ø MAX.**  
**Height**

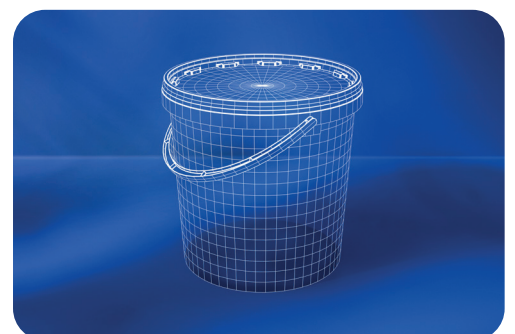
**ROV 15000**  
16,4 litres  
390 x 300 mm  
237 mm

**ROV 17000**  
17,1 litres  
390 x 300 mm  
247 mm

**ROV 19000**  
18,7 litres  
390 x 300 mm  
271 mm

**groku Individuell**

- ✓ Our product developers will design the ideal packaging product together with you
- ✓ Benefit from years of experience in the development of plastic packaging and from customised tool solutions
- ✓ Extremely accurate tools that conserve resources and reduce material consumption through optimal article design to further improve sustainability



## SHARPS CONTAINERS



ART. NO.  
DIN  
Ø MAX.  
Height

**MZE 3000**  
2.8 litres  
195 mm  
146 mm

**MZE 5600**  
5.8 litres  
220 mm  
225 mm

**MZE 12000**  
12 litres  
296 mm  
251 mm

AVAILABLE  
FOR ALL  
PRODUCTS.



## TISSUE/ WIPES DISPENSERS

ART. NO.  
DIN

**TISSUE/WIPE  
DISPENSERS**  
1L - 32 litres

## SPOUTS

AVAILABLE  
FOR ALL  
PRODUCTS.



ART. NO.  
DIN

**SPOUTS**  
1L - 32 litres

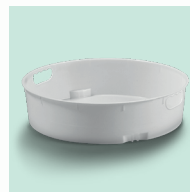
## SEALING LIDS



ART. NO.  
DIN

**SEALING LIDS**  
1L - 32 litres

## INLAY ROUND



ART. NO.  
DIN

**Inlay 5000**  
5.0 litres

**Inlay 8000**  
8.0 litres

**Inlay 12000**  
12.0 litres

**HOM 26000  
HOM 30000**

### Produkt notes



All products are available with recycled material content.



All marked products are available as lightweight containers.



Sealing lids: Possible for all marked products.



INLAY ROUND: Possible for all marked products.



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