

We want to use
the most sustainable
buckets for packaging
and protection.

www.groku.com



Packaging

 **the better bucket.**

Packaging that protects and preserves.



We are **groku Kunststoffe GmbH**, a third-generation owner-operated business based in Schloß Holte-Stukenbrock.

As one of Europe's largest fully automated manufacturers of plastic buckets, we place great importance on our own performance. The satisfaction of our customers and made-to-measure product solutions are our top priorities. Our actions and activities are based on four core values:

They form the basis of our success and drive us to consistently expand the use of recycled materials in collaboration with our customers and to produce in an energy-efficient and climate-friendly manner.

We are passionate about offering sophisticated and individual product innovations, scalable capacities and honest sustainability efforts.

With our values, we are shaping a sustainable and promising future.

Sustainability

Customer centricity

Energy

Quality



Our promise: **the better bucket.**

The better bucket is more than just a bucket. It is our promise to our customers! We develop packaging solutions of the highest

quality, functionality and sustainability. Always individually tailored and always a step above conventional buckets.

What exactly does **the better bucket** mean?

Sustainably better

Our groku buckets are more sustainable than conventional buckets – thanks to their high recyclability, resource-saving production and high recycled content.

Higher quality

'Better' stands for higher quality and performance: groku buckets are durable, stable, leak-proof and hygienic – yet lightweight and highly protective.

Better positioned

With **the better bucket**, groku clearly stands out, creates a unique identity and gains the trust of environmentally conscious customers.



For us, **sustainability** is more than just a goal.



At groku, we are actively committed to sustainable solutions. Our goal is to develop resource-saving and sustainable packaging buckets that meet the highest quality standards while minimising environmental impact.

Our groku green values

7 values, 1 strategy

Our groku green values define how we think and act. There are seven values that unite our most important sustainability issues. They form our holistic

sustainability strategy, which we use to turn the vision of **the better bucket** into reality.



Our buckets combine sustainability, quality and responsibility. They are mainly made from recyclable monomaterial, can be reused multiple times and have already been produced over

30 million times from post-consumer recycled material. With REDcert²-certified materials, we are demonstrably saving CO₂ and pursuing a clear goal: to reduce our emissions by at least 40% by 2030.

Seals and initiatives





Product range

Buckets round

EZE

ART. NO.
DIN
Ø MAX.
⇄Height



EZE 1180
1.2 litres
132 mm
132 mm



EZE 2300
2.2 litres
175 mm
132 mm



EZE 3000
3.1 litres
200 mm
139 mm



EZE 3300
3.5 litres
227 mm
123 mm



EZE 3500
3.7 litres
226 mm
125 mm



EZE 3800
3.9 litres
200 mm
177 mm



ART. NO.
DIN
Ø MAX.
⇄Height

EZE 4400
4.6 litres
226 mm
157 mm



EZE 5400
5.5 litres
227 mm
180 mm



EZE 5500
5.7 litres
227 mm
187 mm



EZE 5600
5.7 litres
226 mm
195 mm



EZE 8600
9.0 litres
265 mm
222 mm



EZE 9000
9.5 litres
269 mm
227 mm



ART. NO.
DIN
Ø MAX.
⇄Height

EZE 10001
10.3 litres
265 mm
257 mm



EZE 10000
10.7 litres
265 mm
265 mm



EZE 10800
11.2 litres
265 mm
281 mm



EZE 11000
11.2 litres
291 mm
222 mm



EZE 12000
12.2 litres
292 mm
241 mm



EZE 12500
12.6 litres
291 mm
257 mm



ART. NO.
DIN
Ø MAX.
⇄Height

EZE 15000
14.8 litres
292 mm
299 mm

HOM

ART. NO.
DIN
Ø MAX.
⇄Height



HOM 2800
2.5 litres
201 mm
119 mm



HOM 4000
3.7 litres
201 mm
170 mm



HOM 5800
6.2 litres
225 mm
229 mm



ART. NO.
DIN
Ø MAX.
⇄Height

HOM 13000
13.6 litres
326 mm
216 mm



HOM 14000
12.65 litres
302 mm
285 mm



HOM 16000
15.9 litres
326 mm
248 mm



HOM 18000
17.2 litres
300 mm
339.5 mm



HOM 18500
17.5 litres
326 mm
278 mm



HOMP 18500
17.5 litres
326 mm
278 mm



ART. NO.
DIN
Ø MAX.
⇄Height

HOM 19500
18.0 litres
302 mm
355 mm



HOM 20000
19.5 litres
326 mm
309 mm



HOMP 20000
19.5 litres
326 mm
309 mm



HOM 21000
21.2 litres
326 mm
333 mm



HOM 26000
27.5 litres
385 mm
325 mm



HOM 30000
32.0 litres
385 mm
382 mm

EOP



ART. NO. EOP 1300
DIN 1.3 litres
Ø MAX. 170 x 130 mm
Height 118 mm



ART. NO. EOP 3000
DIN 3.6 litres
Ø MAX. 241 x 178 mm
Height 159 mm



ART. NO. EOP 5500
DIN 6.1 litres
Ø MAX. 290 x 210 mm
Height 182 mm



ART. NO. EOP 12500
DIN 12.5 litres
Ø MAX. 346 x 266 mm
Height 241 mm



ART. NO. EOP 15000
DIN 15.5 litres
Ø MAX. 380 x 300 mm
Height 250 mm



ART. NO. EOP 15001
DIN 14.0 litres
Ø MAX. 380 x 300 mm
Height 240 mm



ART. NO. EOP 18000
DIN 18.2 litres
Ø MAX. 380 x 300 mm
Height 300 mm



ART. NO. EOP 18005
DIN 18.2 litres
Ø MAX. 380 x 300 mm
Height 300 mm

EOE



ART. NO. EOE 11000
DIN 11.6 litres
Ø MAX. 344 x 264 mm
Height 218 mm



ART. NO. EOE 12500
DIN 12.8 litres
Ø MAX. 344 x 264 mm
Height 239 mm

EOX



ART. NO. EOX 5500
DIN 5.8 litres
Ø MAX. 279 x 199 mm
Height 187 mm



ART. NO. EOX 11000
DIN 11.4 litres
Ø MAX. 345 x 265 mm
Height 219 mm



ART. NO. EOX 12500
DIN 12.5 litres
Ø MAX. 345 x 265 mm
Height 239.5 mm



ART. NO. EOX 15000
DIN 15.8 litres
Ø MAX. 392 x 302 mm
Height 231 mm



ART. NO. EOX 17000
DIN 16.5 litres
Ø MAX. 392 x 302 mm
Height 242 mm



ART. NO. EOX 19000
DIN 18.1 litres
Ø MAX. 392 x 302 mm
Height 268 mm



ART. NO. EOXP 19000
DIN 18.1 litres
Ø MAX. 392 x 302 mm
Height 268 mm

Our packaging buckets

- ✓ have a capacity of 1 to 32 litres
- ✓ are available in standard white, transparent or customised colours based on pantone or RAL specifications
- ✓ are decorated using an in-mould labelling (IML) process – for highly expressive designs
- ✓ are available with metal and plastic handles
- ✓ are mono-material packaging
- ✓ are recyclable packaging



ERE



ART. NO.	ERE 3000	ERE 3500	ERE 3600	ERE 5700
DIN	3.2 litres	3.6 litres	3.5 litres	5.8 litres
Ø MAX.	251 x 169 mm	286 x 198 mm	238 x 158 mm	286 x 198 mm
⇄Height	115 mm	101 mm	137.5 mm	151 mm

EQE



ART. NO.	EQE 2700	EQE 3000	EQE 3500	EQE 4400	EQE 5000	EQE 5500
DIN	2.7 litres	3.4 litres	3.5 litres	4.4 litres	5.4 litres	5.5 litres
Ø MAX.	200 x 200 mm					
⇄Height	106 mm	130 mm	140 mm	174 mm	200 mm	200 mm



ART. NO.	EQES 5500	EQE 8000	EQE 10500
DIN	5.8 litres	8.3 litres	10.4 litres
Ø MAX.	200 x 200 mm	287 x 247 mm	287 x 247 mm
⇄Height	210 mm	180 mm	215 mm

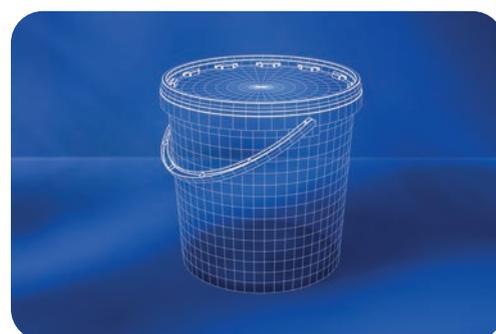
ROV



ART. NO.	ROV 15000	ROV 17000	ROV 19000
DIN	16,4 litres	17,1 litres	18,7 litres
Ø MAX.	390 x 300 mm	390 x 300 mm	390 x 300 mm
⇄Height	237 mm	247 mm	271 mm

groku **Individuell**

- ✓ Our product developers will design the ideal packaging product together with you
- ✓ Benefit from years of experience in the development of plastic packaging and from customised tool solutions
- ✓ Extremely accurate tools that conserve resources and reduce material consumption through optimal article design to further improve sustainability



SHARPS CONTAINERS



ART. NO.
DIN
Ø MAX.
Height

MZE 3000
2.8 litres
195 mm
146 mm

MZE 5600
5.8 litres
220 mm
225 mm

MZE 12000
12 litres
296 mm
251 mm

TISSUE/ WIPES DISPENSERS

AVAILABLE
FOR ALL
PRODUCTS.



ART. NO.
DIN

**TISSUE/WIPE
DISPENSERS**
1L - 32 litres

SPOUTS

AVAILABLE
FOR ALL
PRODUCTS.



ART. NO.
DIN

SPOUTS
1L - 32 litres

SEALING LIDS



ART. NO.
DIN

SEALING LIDS
1L - 32 litres

INLAY ROUND



ART. NO.
DIN

Inlay 5000
5.0 litres

Inlay 8000
8.0 litres

Inlay 12000
12.0 litres

HOM 26000
HOM 30000

Produkt notes



All products are available with recycled material content.



Sealing lids: Possible for all marked products.



All marked products are available as lightweight containers.



INLAY ROUND: Possible for all marked products.



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